

Technical Data Sheet

Direct Roving 4301R

Direct Roving for Thermoplastic in PA

Product Description

The Direct Roving 4301R is roving produced by winding glass filaments without twist onto cylindrical cheeses. 4301R sizing has a silane based coupling agent, which is compatible with polyamide.

Product Application

The Roving Direct 4301R is a product designed for the reinforcement of PA pellets in LFT application. NPE free.



Product Benefits

- Special sizing;
- Stable roving linear weight;
- Excellent mechanical properties;
- Excellent glycol resistance;
- Uniform colour.

Identification

Exemple:	ECT4301R-2400
ECT:	CPIC designation for the type of glass, E-glass boron free
4301R:	CPIC BRAZIL sizing reference
2400:	Linear nominal weight of direct roving (tex)



Technical Characteristics

Linear Weight (tex)	Loss on ignition (%)	Moisture (%)	Tensile strength (N/TEX)
ISO 1889	ISO 1887	ISO 3344	ISO3341
1200 ± 60	0.50 ± 0.10	≤ 0.05	≥ 0.30
2400 ± 120	0.50 ± 0.10	≤ 0.05	≥ 0.30

Roving Characteristics

Diameter (mm)		Nominal height (mm)	Nominal weight (kg)
Internal	External		
165	300	270	14 – 17*

*Can contain 4 bobbins between 8.0 kg to 14 kg per pallet level

Packaging

Each Direct Roving 4301R is protected by a stretch film, which should not be removed until it is completely used.

The rovings are packed in Octahedra packaging put over a wood pallet. The packaging unit is the pallet.

Packaging	Level	Pallet Dimensions L x W x H (mm)	Net Weight (kg)
Octahedra	3	1140 x 1140 x 950	816
Octahedra	4	1140 x 1140 x 1220	1088

*In case of specific requirements, please, contact us.

Storage

The Direct Roving 4301R should be stored away from heat and moisture, and in their original packaging. The best conditions are: temperatures between 15 and 35 °C; humidity between 35 and 65 %.

If the product is not stored under these specifications, it is advisable to condition it in the workshop for at least 24 hours before the use, to prevent condensation.

Pallets can be stored in 2 levels (1+1) using a protection between them (cardboard or wood panel).

CPIC Brazil recommends material consumption according to FIFO method (first in, first out).

Integrated Management System Certifications:

ISO9001

ISO14001

ISO45001