

Technical Data Sheet

Direct Roving 469H

Roving for Filament Winding, Pultrusion and Weaving

Product Description

The Direct Roving 469H is roving formed by winding glass filaments without twist onto cylindrical bobbins. 469H sizing has a silane based coupling agent, which is compatible with polyesters, vinyl esters and epoxy resins.

Product Application

The Direct Roving 469H is designed for filament winding, pultrusion and weaving.



Product Benefits

- Constant tension;
- Uniform yield;
- Fast wet-through;
- Good mechanical and fatigue properties.

Identification

Example:	ECT469H-740
ECT:	CPIC description of the type of glass, E-glass boron free
469H:	CPIC BRAZIL sizing reference
740:	Linear nominal weight of direct roving (tex)

Technical Characteristics

Linear weight (tex)*	Loss on ignition (%)	Moisture (%)	Tensile strength (N/TEX)
ISO 1889	ISO 1887	ISO 3344	ISO3341
408 ± 20	0.60 ± 0.10	≤ 0.10	≥ 0.40
600 ± 30	0.60 ± 0.10	≤ 0.10	≥ 0.40
740 ± 37	0.60 ± 0.10	≤ 0.10	≥ 0.40
1100 ± 55	0.60 ± 0.10	≤ 0.10	≥ 0.40
2200 ± 110	0.60 ± 0.10	≤ 0.10	≥ 0.40
4400 ± 220	0.60 ± 0.10	≤ 0.10	≥ 0.40
8800 ± 440	0.60 ± 0.10	≤ 0.10	≥ 0.40

*Other linear weights are available on request.

Roving Characteristics

Diameter (mm)		Nominal height (mm)	Nominal weight (kg)
Internal	External		
165	300	270	14 – 17*

* Can contain 4 bobbins between 8 kg to 14 kg per pallet level

Packaging

Each Direct Roving 469H is protected by a stretch film or adhesive, which should not be removed until it is completely used. The rovings are packed in Octahedra packaging put over a wood pallet. The packaging unit is the pallet.

Packaging	Level	Pallet dimensions L x W x H (mm)	Net weight (kg)
Octahedra	3	1140 x 1140 x 950	816
Octahedra	4	1140 x 1140 x 1220	1088

*In case of specific requirements, please, contact us.



CPIC BRASIL Fibras de Vidro Ltda.

Rodovia Campinas - Tietê SP 101, km 40,5
Cx. Postal 1890 - Capivari - SP - CEP 13368-001
Tel.: +55 19 3492 9000 SAC: 0800 055 4112
www.cpicfiber.com.br

Storage

The Roving Direct 469H should be stored away from heat and moisture, and in their original packaging. The best conditions are: temperatures between 15 and 35 °C; humidity between 35 and 65 %.

If the product is not stored under these specifications, it is advisable to condition it in the workshop for at least 24 hours before the use, to prevent condensation.

Pallets can be stored in 2 levels (1+1) using a protection between them (cardboard or wood panel).

CPIC Brazil recommends material consumption according to FIFO method (first in, first out).



Integrated Management System Certifications:

ISO9001

ISO14001

ISO45001